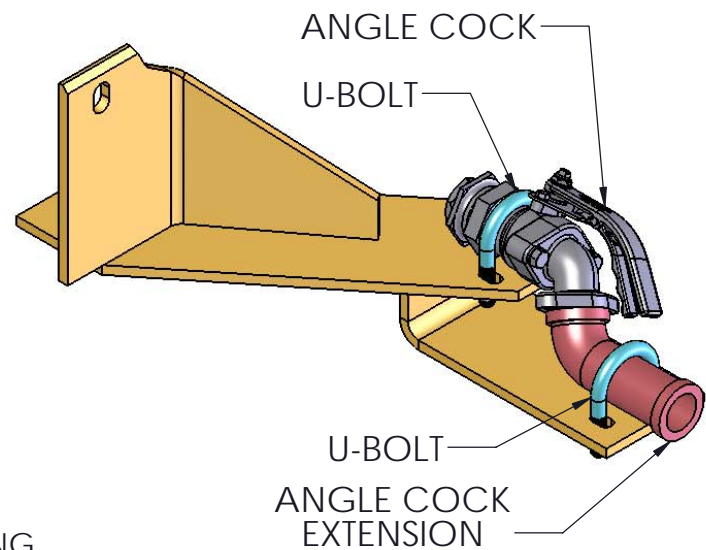
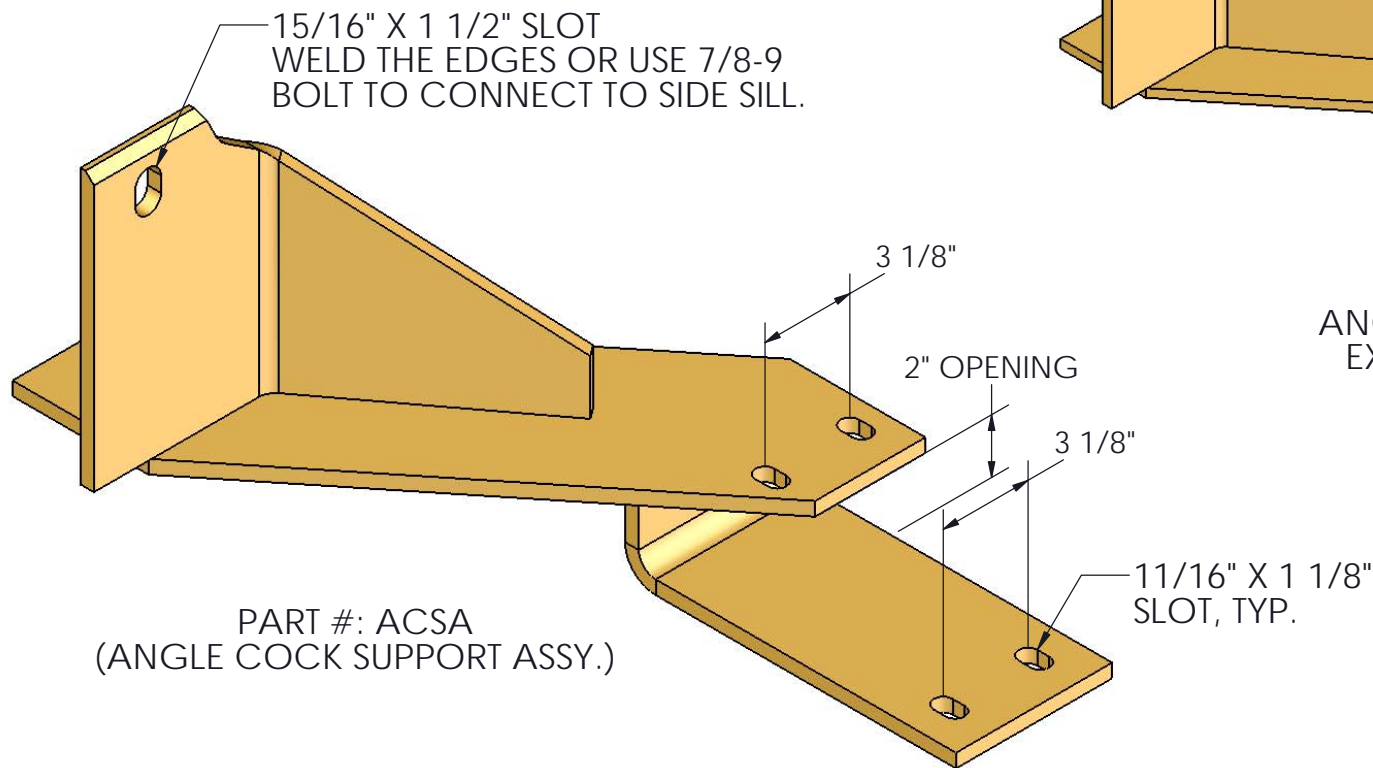


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- NOTES:
1. ACSA IS USED TO SUPPORT ANGLE COCK AND ITS EXTENSION.
 2. WELD OR USE 7/8-9 BOLT TO CONNECT THE SUPPORT ASSY. TO FLOATING SILL.
 3. TACK WELD NUTS TO U-BOLTS AFTER ANGLE COCK AND EXTENSION ARE INSTALLED.
 4. ALL DIMENSIONS ARE REFERENCE ONLY. CONTACT STRATO FOR CUSTOMER DRAWING (ACSA-CUST) FOR MORE DETAILS.
 5. ANGLE COCK, EXTENSION, U-BOLTS, AND NUTS ARE NOT INCLUDED IN THIS ASSEMBLY. CONSULT STRATO FOR DETAILS.

NEXT HIGHER ASSEMBLY		STRATO Quality Railroad Products	100 New England Avenue Piscataway, N.J. 08854	
X			SD-4 REV. D	
REFERENCE DRAWINGS		DESCRIPTION INSTRUCTION SHEET FOR ACSA		
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE AS FOLLOWS:		DRAWN BY	CHECKED BY	DATE
FRACTIONS	±1/64"	LH	EQ	03/03/05
TWO PLACES	±0.010	SCALE		DWG. NO.
THREE PLACES	±0.005	1:1		ACSA-IW
ANGLES	±1/2°	SHEET 1 OF 1		REV
HOSE ASSY.	±1% O.A.L.			
FINISHED SURFACE	125			
FILLET & EDGES .02R OR CHAMF.				

REV.	DATE	DESCRIPTION	ECN	INITIATED BY	APPRVD BY